

R
12-9-04

said step of initiating the tipping process, by means of a corresponding acceleration of the tipping shell (4) and the piece goods load, that is essentially equal to the maximum power supply.

4. The method according to Claim 3, wherein after the step of initiating the tipping process, said tipping conveyor element (3) to be tipped is essentially permanently accelerated, until it has reached its final tipping position.
5. The method according to claim 4, wherein said tipping conveyor element (3) to be tipped is braked just before it reaches its final tipping position.
6. The method according to claim 5, wherein said tipping conveyor element (3) to be tipped is electromechanically braked in the final tipping phase.
7. The method according to Claim 4, wherein said tipping element (3) to be tipped is essentially accelerated constantly, until it has reached its final tipping position, after said step of initiating the tipping process.